

Work Order ID 57892

Monday, April 19, 2010 3:35:42 PM



Page 1

Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Item Name: Low to High Gear Conversion

Stop



Start Date: 4/19/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/20/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/4/20 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART ARC OR C OF C REQUIRED"

Subst 18

CL 10/05/17

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-5-18 Q25

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Subst 18

70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 57892

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion



Start Date: 4/19/2010

Required Date: 4/20/2010

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
22201TK060070X		Purchased	No			120	Each	12.0000	2.0000			
											10-5-18	SP
SCREW												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST367

12

111473

12

22201TK080018X

Purchased

No

120

Each

2.0000

2.0000



SCREW



10-5-18

SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST372

2

114366

2

23112TK080X

Purchased

No

120

Each

2.0000

2.0000



WASHER



10-5-18

SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST372

2

114366

2

2

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Qty: 1.00

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350A41-1088-20  STRIP, CHAFING, UPPER		Purchased	No			120	Each	4.0000	4.0000			<i>10-5-18</i> <i>SP</i>

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST372

4

114366

4

350A41-1089-20 Purchased

No

120

Each

2.0000

2.0000



STRIP, CHAFING, LOWER REAR

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST372

2

114366

2

350A41-1090-20 Purchased

No

120

Each

2.0000

2.0000



STRIP, CHAFING, LOWER FRONT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST372

2

114366

2

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Start Date: 4/19/2010

Required Date: 4/20/2010

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
350A41-1092-22 HALF CLAMP		Purchased	No			120	Each	4.0000	4.0000		10-5-18	SL

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST372

4

114366

4

120

Each

5.0000

2.0000



10-5-18 SL 10

ASN52320BH120N;

Purchased

No



NUT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST372

5

114366

5

2

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REFERENCE ONLY

Qty	Qty	Qty	Part Number	Description
-011	011	015		
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
			D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1			D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1		X	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
			D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
			350A41-1088-20	STRIP, CHAFING, UPPER
			350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
			350A41-1089-20	STRIP, CHAFING, LOWER, REAR
			350A41-1092-22	HALF, CLAMP
			22201TK080018X	SCREW
			23112TK080X	WASHER
			ASN52320BH120N	NUT
			22201TK060070X	SCREW

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A
D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

RECEIVED
08-02-08

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	DP	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LK	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2005 BY DART AEROSPACE LTD	
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